



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D350-578-011
Job Sheet 175955



002876

Part No: D350-578-011

Job Qty: 6 ea

Part Name: AS350/AS355 Bearpaws



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/12/18

Job Tracking No:

Due Date: 5/31/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV H SHEET 12 IPP Rev:A New Issue 07-01-02 JLM IPP Rev:B 08-01-09 Added Step 2 JLM Verified By:EC IPP Rev:C 08-10-15 New Manufacturing Method JLM Verified By:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup	Run	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea		5/31/18	0.00	0.00	Start Up Stores/Pkg-2		4/27/18
160	Packaging	6 pcs		5/31/18	0.00	0.00	Packaging1-3		MAY 14 2018
170	QC	6 pcs		5/31/18	0.00	0.00	QC4		DAS
175	DC	6 pcs		5/31/18	0.00	0.00	DC		58
180	Packaging	6 pcs		5/31/18	0.00	0.00	Packaging3-1		9-89
190	QC21-FG	6 Ea		5/31/18	0.00	0.00	QC21		58

Part Op 175 - Photocopy bluefile and create labels per PPP D350-578-011 CHG006
Descriptions: 180 - Identify and pack for shipping as per PPP D350-578-011

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN4-16A	Bolt	72 Ea (12 ea)	90-Start up Operation	3060052 x28 - 5057519 x 14
D2432	Bearpaw 19" X 24"	12 Ea (2 ea)	90-Start up Operation	5062085
D2529	Washer	72 Ea (12 ea)	90-Start up Operation	5019348
D3601-1	Radius Block	72 Ea (12 ea)	90-Start up Operation	5067124
D4011-1	Clamp, Short	36 Ea (6 ea)	90-Start up Operation	5050548 x20 5059047
D4012-1	Cushion	36 Ea (6 ea)	90-Start up Operation	5044252
MS21042L4	Nut	72 Ea (12 ea)	90-Start up Operation	5054118
NAS1149D0463J	Washer	144 Ea (24 ea)	90-Start up Operation	5053952

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN4-16A	72	314	0
	D2432	12	30	0
	D2529	72	2,306	0
	D3601-1	72	117	0
	D4011-1	36	88	0
	D4012-1	36	179	0
	MS21042L4	72	3,491	0
	NAS1149D0463J	144	6,571	0



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Container No: S070923



Part: D350-578-011

Job No: 175955

Serial No/Batch: S070923

Revision:

Inspector:

Date: 05/14/18

28
28
28

Part Specifications
Specifications could not be found.

Plex 4/21/18 7:12 AM dart.quirion.sonia

4/27/2018



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Container View (Active) - Master Unit Containers

Master Unit No	Container No	Part No	Part Name	From Container	Current Location	Quantity
002876	S060052	AN4-16A	Bolt		ST343	28
002876	S066222	AN4-16A	Bolt	S057519	ST343	44
002876	S066221	D2529	Washer	S019348	ST008	72
002876	S050548	D4011-1	Clamp, Short	S050549	ST543	20
002876	S066220	D4012-1	Cushion	S044252	ST545	36
002876	S066219	MS21042L4	Nut	S054118	ST303	72
002876	S066218	NAS1149D0463J	Washer	S055952	ST263	144

Note: Ad hoc query view of Part.dbo.Container where Container.Active = 1.

Plex 4/27/18 2:26 PM Dart.joly.jocelyne



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Container View (Active) - Master Unit Containers

Master Unit No	Container No	Part No	Part Name	From Container	Current Location	Quantity
002876	S060052	AN4-16A	Bolt		Start Up Stores/Pkg-2	28
002876	S066222	AN4-16A	Bolt	S057519	Start Up Stores/Pkg-2	44
002876	S070922	D2432	Bearpaw 19" X 24"	s062083	Start Up Stores/Pkg-2	12
002876	S066221	D2529	Washer	S019348	Start Up Stores/Pkg-2	72
002876	S067523	D3601-1	Radius Block	s067124	Start Up Stores/Pkg-2	72
002876	S050548	D4011-1	Clamp, Short	S050549	Start Up Stores/Pkg-2	20
002876	S070924	D4011-1	Clamp, Short	s059047	ST543	16
002876	S066220	D4012-1	Cushion	S044252	Start Up Stores/Pkg-2	36
002876	S066219	MS21042L4	Nut	S054118	Start Up Stores/Pkg-2	72
002876	S066218	NAS1149D0463J	Washer	S055952	Start Up Stores/Pkg-2	144

Note: Ad hoc query view of Part.dbo.Container where Container.Active = 1.

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Change Record

PAGE 1 OF 1

Part Number: D350-578-011

Description: BEARPAW[illegible]

REFERENCE ONLY

5.0 PARTS LIST

5.1 D350-578-011/-013/-015/-017/-021 BEARPAW INSTALLATION

Qty -011	Qty -013	Qty -015	Qty -017	Qty -021	Qty -031	Part Number	Description
X						D350-578-011	BEARPAW INSTALLATION
	X					D350-578-013	BEARPAW INSTALLATION
		X				D350-578-015	BEARPAW INSTALLATION
			X			D350-578-017	BEARPAW INSTALLATION
				X		D350-578-021	BEARPAW INSTALLATION
					X	D350-578-031	WEARPLATE KIT
2						D2432F	Bearpaw
		2				D2432-3	Bearpaw
12	12	12	12	12		D2529	Washer
				2		D2672F	Bearpaw
12	12	12	12	12		D3601-1	Radius Block (Replaces D2274)
					2	D3859-041	Wearplate
6	6	6	6	6		D4011-1	Clamp (Replaces D2438)
6	6	6	6	6		D4012-1	Cushion (Replaces D2182B050)
	2					D4297-1	Bearpaw
			2			D4297-3	Bearpaw
12	12			12	12	AN4-16A	Bolt
		12	12		12	AN4-17A	Bolt
24	24	24	24	24	24	NAS1149D0463J	Washer
12	12	12	12	12	12	MS21042L4	Nut (or MS21042-4)

5.2 D350-578-111/-113/-115/-117/-121 BEARPAW INSTALLATION

Qty -111	Qty -113	Qty -115	Qty -117	Qty -121	Part Number	Description
X					D350-578-111	BEARPAW INSTALLATION
	X				D350-578-113	BEARPAW INSTALLATION
		X			D350-578-115	BEARPAW INSTALLATION
			X		D350-578-117	BEARPAW INSTALLATION
				X	D350-578-121	BEARPAW INSTALLATION
1					D350-578-011	Bearpaw Installation
	1				D350-578-013	Bearpaw Installation
		1			D350-578-015	Bearpaw Installation
			1		D350-578-017	Bearpaw Installation
				1	D350-578-021	Bearpaw Installation
1	1	1	1	1	D350-578-031	Wearplate Kit

REFERENCE ONLY

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Revision: H

Date: 15.03.12